

### Overview

The rechargeable batteries are lead-lead dioxide systems. The dilute sulfuric acid electrolyte is absorbed by separators and plates and thus immobilized. Should the battery be accidentally overcharged producing hydrogen and oxygen, special oneway valves allow the gases to escape thus avoiding excessive pressure build-up. Otherwise, the battery is completely sealed and is, therefore, maintenance-free, leak proof and usable in any position.



### Battery Construction

Component	Positive plate	Negative plate	Container	Cover	Safety valve	Terminal	Separator	Electrolyte
Raw material	Lead dioxide	Lead	ABS	ABS	Rubber	Copper	Fiberglass	Sulfuric acid

### General Features

- Absorbent Glass Mat (AGM) technology for efficient gas recombination of up to 99% and freedom from electrolyte maintenance or water adding.
- Not restricted for air transport-complies with IATA/ICAO Special Provision A67.
- UL-recognized component.
- Computer designed lead, calcium tin alloy grid for high power density.
- Long service life, float or cyclic applications.
- Maintenance-free operation.
- Low self discharge.
- Case and cover available in both standard and flame retardant ABS.

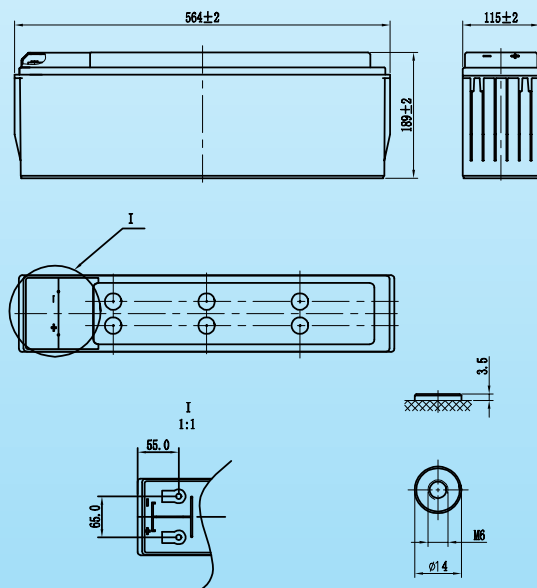
### Battery Specification

Performance Characteristics	
Nominal Voltage	12V
Number of cell	6
Design Life	15years
<b>Nominal Capacity 77°F(25°C)</b>	
10 hour rate (15.0A, 10.8V)	80Ah
5 hour rate (28.4A, 10.5V)	72.5Ah
1 hour rate (111A, 9.6V)	56.3Ah
<b>Internal Resistance</b>	
Fully Charged battery 77°F ( 25°C)	≤7.0mOhms
<b>Self-Discharge</b>	
3% of capacity declined per month at 20°C(average)	
<b>Operating Temperature Range</b>	
Discharge	-20~60°C
Charge	-10~60°C
Storage	-20~60°C
<b>Max. Discharge Current 77°F(25°C)</b>	800A(5s)
<b>Short Circuit Current</b>	1500A
<b>Charge Methods: Constant Voltage Charge77°F(25°C)</b>	
Cycle use	2.40-2.45VPC
Maximum charging current	24A
Temperature compensation	-30mV/°C
Standby use	2.20-2.30VPC
Temperature compensation	-20mV/°C

### Dimensions and Weight

Length(mm / inch)	564 / 22.2
Width(mm / inch)	115 / 4.53
Height(mm / inch)	189 / 7.44
Total Height(mm / inch)	189 / 7.44
Approx. Weight(Kg / lbs)	28.2 / 62.2

\* Weight deviation: ± 3%



### Discharge Constant Current (Amperes at 77°F25°C)

End Point								
Volts/Cell	10min	15min	30min	45min	1h	3h	5h	10h
1.60V	174	141	92.1	70.4	56.3	23.2	14.8	8.07
1.65V	161	133	88.7	68.3	55.2	22.9	14.7	8.05
1.70V	149	123	85.2	66.3	54.0	22.6	14.6	8.04
1.75V	136	115	81.6	64.2	52.9	22.2	14.5	8.02
1.80V	122	105	78.1	62.1	51.8	21.8	14.4	8.00

### Discharge Constant Power (Watts at 77°F25°C)

End Point								
Volts/Cell	10min	15min	30min	45min	1h	2h	3h	5h
1.60V	304	255	178	137	110	62.2	45.6	29.6
1.65V	287	242	171	133	107	61.5	45.1	29.5
1.70V	269	230	164	128	104	60.7	44.6	29.2
1.75V	252	216	156	123	102	60.0	44.0	29.0
1.80V	235	203	150	119	98.8	59.3	43.3	28.7

(Note)The above characteristics data are average values obtained within three charge/discharge cycles not the minimum values.All data shall be changed without notice, Vision reserves the right to explain and update the information contained hereinto.

